

# INSTRUCTIONS

## RE-WORK INSTRUCTIONS FOR LIQUICAL AND OMNITROL

1. Open unit.
2. Remove front cover by loosening the four screws.
3. Check wires to determine if insulation has been damaged.
4. If damaged, replace unit.
5. If insulation is not damaged:
  - Install protective edging on bottom sheet metal near power cord.
  - Tie-wrap the following wires together as close to the terminal block as possible:
    - The two black wires that go into the "RELAY CONTACT" slots.
    - The black, red, yellow, blue and ground wires that go into the "PUMP MOTOR" and "24-50/60Hz" slots.
    - The wires with the clear and gray insulation (only for units with a flow assembly installed).
6. Reassemble cover by tightening the four screws. Be careful when reassembling cover.
7. Close unit.
8. For further assistance, call Technical Services at (800) 468-4893.